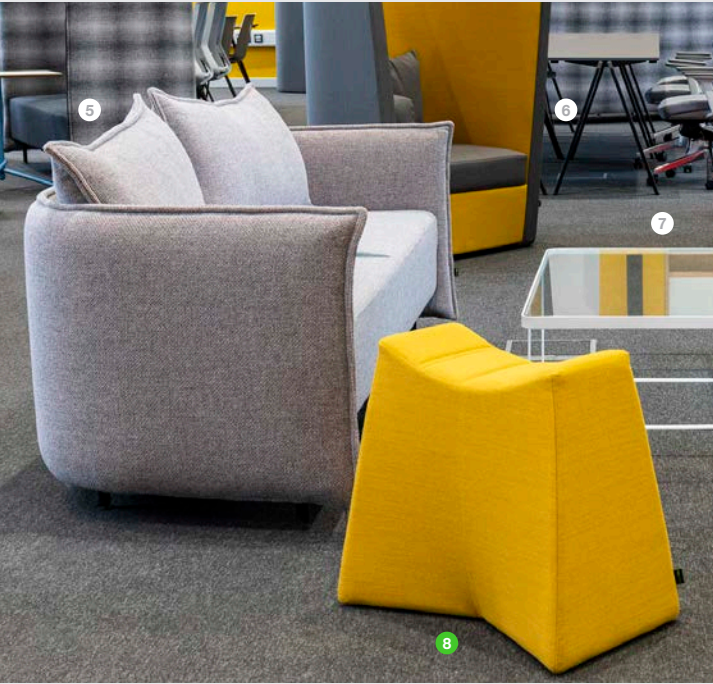


# pinch

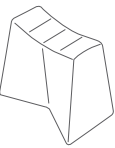
Stool



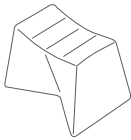
**About Pinch**  
Pinch is truly versatile, offering a comfortable seat whether used at a table, mingled with soft seating or scattered in a space. Pinch works brilliantly as functional and occasional seating, in public, educational or hospitality spaces.

- Compliance**
- SCS Indoor Advantage™ Gold Certificate
  - naughtone is FSC®certified
  - naughtone is FISP and ISO14001 certified
  - Our stools is designed to meet or exceed all EN performance requirements per BS EN 16139:2013

**Sizes** All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



NOPHN100  
Pinch Stool  
mm  
W 550 D 350 H 500 Seat 450  
inch  
W 21.5 D 14 H 19.5 Seat 17.5



NOPHN200  
Pinch Low Stool  
mm  
W 600 D 450 H 400 Seat 350  
inch  
W 23.5 D 17.5 H 16 Seat 14

















Pinch Stool Technical Specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN 15372:2008**, which includes the following tests:

- Edges of top rounded or chamfered, no burrs or sharp edges
- Shall not be possible for load bearing parts to come loose unintentionally
- Shear and squeeze points during use
- Stability under vertical force – Main surface
- Horizontal static load – High
- Vertical static load
- Horizontal fatigue
- Vertical impact for tables without glass

Structural Testing Certifications

**NOPHN**  
Pinch Ssool  
**ANSI/BIFMA X5.4 - 2012**  
Static load 300lb

Servicing



If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty



naughtone offers a **7 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at [naughtone.com/warranty](https://naughtone.com/warranty)

Pinch Stool Technical Specifications

1



2



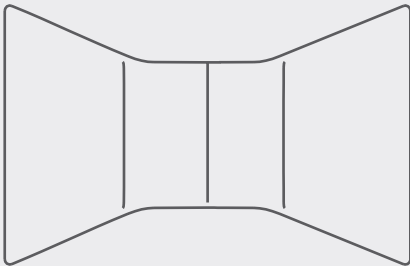
Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Width	B Depth	C Height	D Seat	G Weight
1 <b>NOPHN100</b> Pinch Stool	550 mm 21.5 in	350 mm 14 in	500 mm 19.5 in	450 mm 17.5 in	3.5 kg 7.7 lbs

2 <b>NOPHN200</b> Pinch Low Stool	600 mm 23.5 in	450 mm 17.5 in	400 mm 16 in	350 mm 14 in	12.8 kg 28.2 lbs
--------------------------------------	-------------------	-------------------	-----------------	-----------------	---------------------

Measuring Guide



B

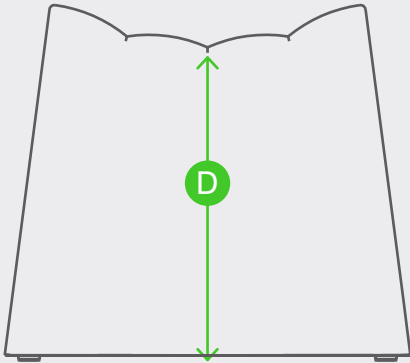


A

C



D



Pinch Stool Environmental Product Summary



Environment Attributes

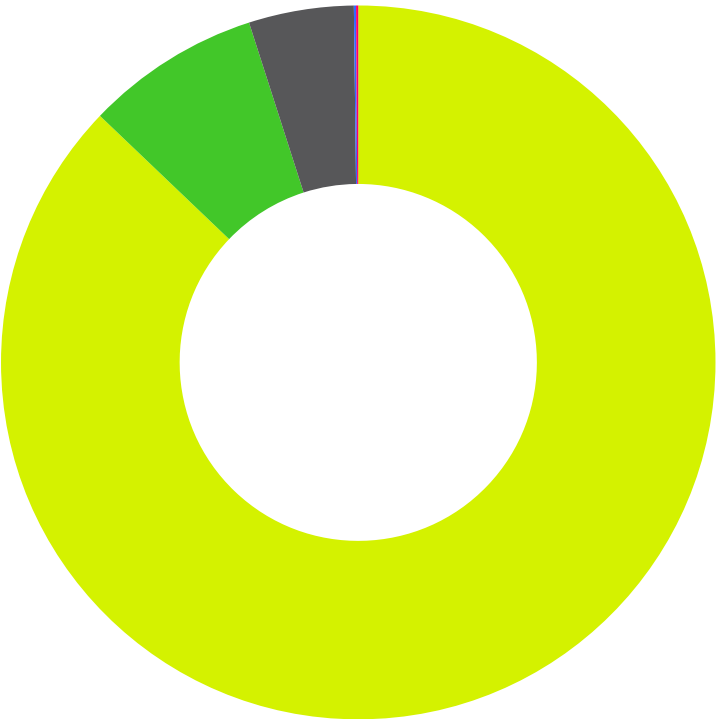
- naughtone is **FISP** and **ISO14001** certified
  - naughtone is **FSC®** certified
  - **3.5kg** total weight
  - **4.9% Recyclable** (foam and feet)
  - **87.1% Reusable** (internal frame)
  - **21.8% Recycled Content** (internal frame and fixings)
  - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



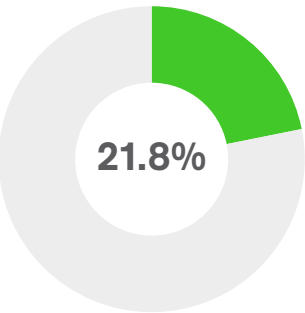
Pinch Stool Environmental Product Summary

Material Percentage Split

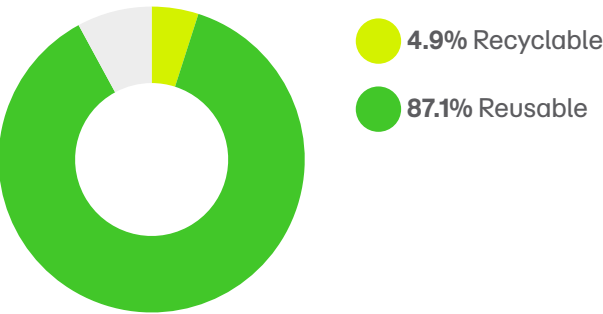
- 87.14% OSB
- 7.92% Fabric
- 4.75% CMHR Foam
- 0.10% PTFE
- 0.10% Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Pinch stool is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Pinch stool

The Pinch stools inner frame is constructed from off-cut panels of Oriented strand board which are CNC cut in to flat jig-saw pieces and slotted together to form a rigid internal frame

CMHR foams are fabricated to the frame before it's fully upholstered.

The Pinch stool is supplied in a single piece and has no fixings.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.





## 1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colors allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

## 2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

## 3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

## 4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

## 5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

## 6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

### UK Showroom

6 Bakers Yard  
Clerkenwell  
London EC1R3DD  
T: +44 (0)20 389 22 788

### US Showroom

Suite 10-110  
222 Merchandise Mart Plaza  
Floor 10  
Chicago IL 60654

### naughtone HQ

Knaresborough Tech Park  
Manse Lane  
Knaresborough HG5 8LF

T: +44 (0) 1423 816 500  
E: sales@naughtone.com

[www.naughtone.com](http://www.naughtone.com)