About Construct

The Construct range has an industrial aesthetic thanks to its folded steel frame and visible rivet construction. Paired with a simple solid wood top this stool really wears its construction method on its sleeve.

Compliance

- SCS Indoor Advantage™ Gold Certificate
- naughtone is FSC® and ISO14001 certified
- Our stools is designed to meet or exceed all EN performance requirements per BS EN 16139:2013

Resources

- 3D visualization models, 2D DWG and Revit files are available for all naughtone products
- Download the files from our website www.naughtone.com

nau ghtone RAL Colors

Images

All images shown here and many others can be downloaded from the website www.naughtone.com or please request a link to our Dropbox account.
Construct Stool designed by Lee Walsh

Images: All images shown here and many others can be downloaded from the website www.naughtone.com or please request a link to our Dropbox account
Construct Counter Height Stool

Images:
All images shown here and many others can be downloaded from the website www.naughtone.com or please request contact to our download account.

Construct Stool designed by Lee Walsh
Construct Stool designed by Lee Walsh

Fold Bar Table 1600

Barstool Images

All images shown here and many others can be downloaded from the website www.naughtone.com or please request a link to our Dropbox account.
Testing
Our seating is designed to meet or exceed all EN performance requirements per EN16139:2013, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests

- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Servicing
If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Structural Testing Certifications

NOCSN100
Construct Low Stool
BS EN 16139:2013, Level 2
Static load 200kg

Warranty
naughtone offers a 7 Year warranty across all products. Details on the terms and conditions of naughtone warranty can be found at naughtone.com/warranty

Construct Stool | Technical Specifications

<table>
<thead>
<tr>
<th>Product Code</th>
<th>Description</th>
<th>A Width</th>
<th>B Depth</th>
<th>C Height</th>
<th>D Seat</th>
<th>G Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>NOCSN100</td>
<td>Construct Low Stool</td>
<td>385 mm</td>
<td>385 mm</td>
<td>458 mm</td>
<td>458 mm</td>
<td>7.7 kg</td>
</tr>
<tr>
<td>NOCSN120</td>
<td>Construct Barstool</td>
<td>425 mm</td>
<td>425 mm</td>
<td>760 mm</td>
<td>760 mm</td>
<td>9.4 kg</td>
</tr>
<tr>
<td>NOCSN130</td>
<td>Construct Counter Height Stool</td>
<td>425 mm</td>
<td>425 mm</td>
<td>668 mm</td>
<td>668 mm</td>
<td>8.9 kg</td>
</tr>
</tbody>
</table>

Dimensions Guide
**Environment Attributes**

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 7.7kg total weight
- 75.5% Recyclable (frame and fixings)
- 24.5% Reusable (top and feet)
- 46% Recycled Content (frame and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications.

**CSR Statement**

Naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud to be able to offer FSC® certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a ‘bring back’ programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

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**Material Percentage Split**

- 75.25% Mild Steel
- 24.50% Solid Oak
- 0.21% Stainless Steel
- 0.02% Aluminium

**Recyclable Content**

- 75.5% Recyclable
- 24.5% Reusable

**Product Specific Design Statement**

The Construct range is available in a variety of different heights and finishes but for the purpose of this document we have a specific example from the range:

**Construct Low Stool with a solid oak top**

The Construct low stool is made from laser cut, folded mild steel and held together by aluminium aircraft rivets then finished with a polyester powder coat. The components are further attached with discreet welds. The solid oak top is pieced together with individual planks, before being sanded smooth and CNC cut to the required size. It is then finished with a hard wearing spray matt lacquer. The top and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

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Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover. Figures stated in the environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages. This document will be reviewed and updated periodically and is subject to change without notice.
Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly. Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colors allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum. All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit. All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product. Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable. As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.